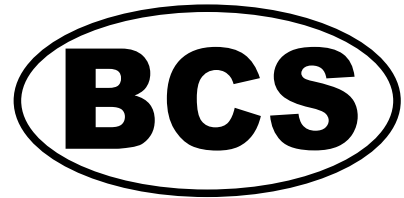
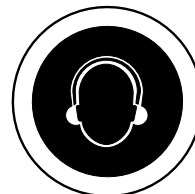
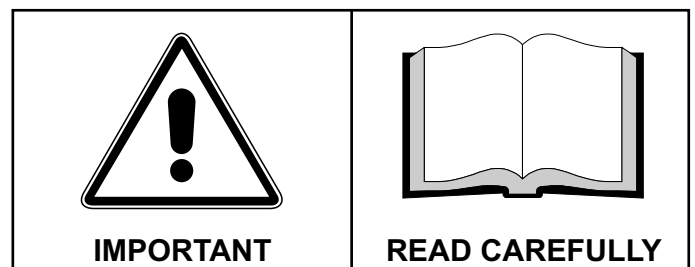


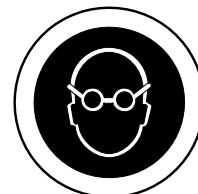
**OPERATING  
INSTRUCTIONS  
&  
SAFETY NOTES**



**MODEL 630**



**WEAR EAR  
PROTECTION**



**WEAR EYE  
PROTECTION**



**WEAR SAFETY  
FOOTWEAR**

## SAFETY

- ALWAYS** start the engine in the open air
- DO NOT** smoke when refuelling
- DO NOT** mix OIL with the fuel
- ALWAYS** stop the engine before making any adjustments, refuelling, moving or cleaning, or when the unit is unattended
- USE ONLY** unleaded petrol from fuel containers designed for this purpose - refuel outdoors only and replace the tank cap securely
- IN CASE** of petrol spillage move the machines away from the area of spillage and allow the petrol vapours to dissipate before starting the engine
- DO NOT** remove any safety guards that are fitted
- DO NOT** touch any moving parts or attempt any maintenance whilst the machine is running - **KEEP HANDS AND FEET AWAY**
- BEFORE** starting work clear the work area of any objects that could damage the machine
- DO NOT** allow children or anyone uninstructed to operate the machine - **KEEP ANIMALS AWAY**
- DO NOT** use on slopes or banks
- ALWAYS** wear suitable clothing to give personal protection including footwear that offers a good grip
- AVOID** wearing loose garments that may catch in moving parts
- KNOW** how to stop the machine in an emergency
- NEVER** select reverse gear with your back to a wall or other immovable object
- NEVER** interfere with any control settings on the engine
- IF A FAULT** develops **DO NOT** attempt any repair - immediately contact the supplier from whom the machine was obtained
- VISUALLY INSPECT** the machine before use
- WEAR** a dust mask or respirator for protection when sweeping dusty surfaces
- KEEP IN MIND** the operator is responsible for accidents or hazards occurring to people or property
- WEAR** eye and ear protection and protective footwear

## TO START ENGINE

- Using the dipstick provided, check the engine oil level. Top up with 10w/40 oil if necessary (if the dipstick is clear of oil).
- Check fuel level. Only use unleaded petrol from a clean container. Never re-fuel when the engine is hot or running. Leave 1" air space in the fuel tank.
- Depress the engine stop lever (the red lever on the left handlebar) then pull up the clutch lever and secure with locking clip.
- Ensure the wheel speed lever is in neutral 'O' position.
- Apply half throttle (the lever on the right handlebar).
- Turn the fuel tap to 'on' position, if the engine is cold set the choke lever to 'on' position.
- Pull the recoil start handle gently until it engages then give it a good strong pull to start the engine.
- When the engine has started, release the choke lever after a few seconds and return the throttle lever to idle position.

## OPERATION

- Use handlebar adjuster to set handlebar height.
- Pull up clutch lever (located on left handlebar). This will automatically release stop lever locking clip.
- Ensure forward/reverse lever is in forward position.
- Select working speed one. **NEVER** select a higher wheel speed for work.
- Engage drive to the implement by pulling the lever towards you.
- Release clutch lever slowly and *fully*, keeping the red engine stop lever depressed as engine will stop if released.
- Commence work.

## TO STOP ENGINE

- Close the throttle.
- Pull up the clutch lever.
- Locate wheel speed lever in neutral position.
- Disengage drive to the implement.
- Release clutch lever.
- Release engine stop lever completely.
- WARNING: THE EXHAUST COVER MAY BE HOT - DO NOT TOUCH**

## OPERATING HINTS

- Always select the wheel speed before engaging the PTO.
- Be prepared to let go of the red stop levers to stop the machine.
- Always pull up the clutch lever before engaging any gear, or the implement, or changing forward / reverse.
- The clutch lever must be fully released when working. Do not operate the machine with the clutch lever partially released as serious damage may occur.

## MAINTENANCE GUIDE

- For engine maintenance please refer to engine manufacturers manual.
- After every hour of operation stop the engine and remove the spark plug cap. Check engine oil level (recommended oil SAE 10w/40).
- Do not turn the machine on its side for cleaning.
- Replace the spark plug cap.
- Before storage clean the sweeper and lower the castor wheels to raise the brushes off the ground.
- When the machine is not in use always leave the clutch lever pulled in and secured with locking clip.